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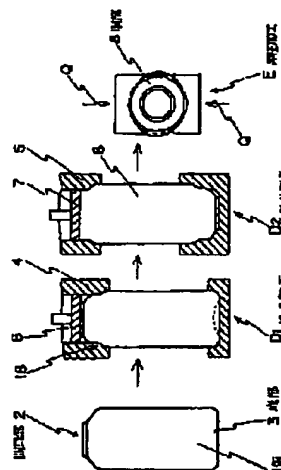
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**(54) PRODUCTION OF DEFORMED CAN**

**(57) Abstract:**

**PURPOSE:** To deform a metallic can and to form simply and easily a deformed can by drawing respectively the vicinity of the opening part of bottomed cylindrical metallic can and the vicinity of the bottom part and by making the body part in elliptical shape with pressing in the radial direction under the state thereof.

**CONSTITUTION:** The vicinity of the opening part 2 of a bottomed cylindrical metallic can 1 and the vicinity of the bottom part 3 are subjected to drawings  $D_1$ ,  $D_2$  from the upper and lower parts respectively and the body part 8 is made in elliptical shape by the press work E in radial direction of the body part 8 under the state thereof. The bottom cylindrical metallic can 1 is plastically deformed easily with simple jig and technique without any buckling and made in the prescribed shape.



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